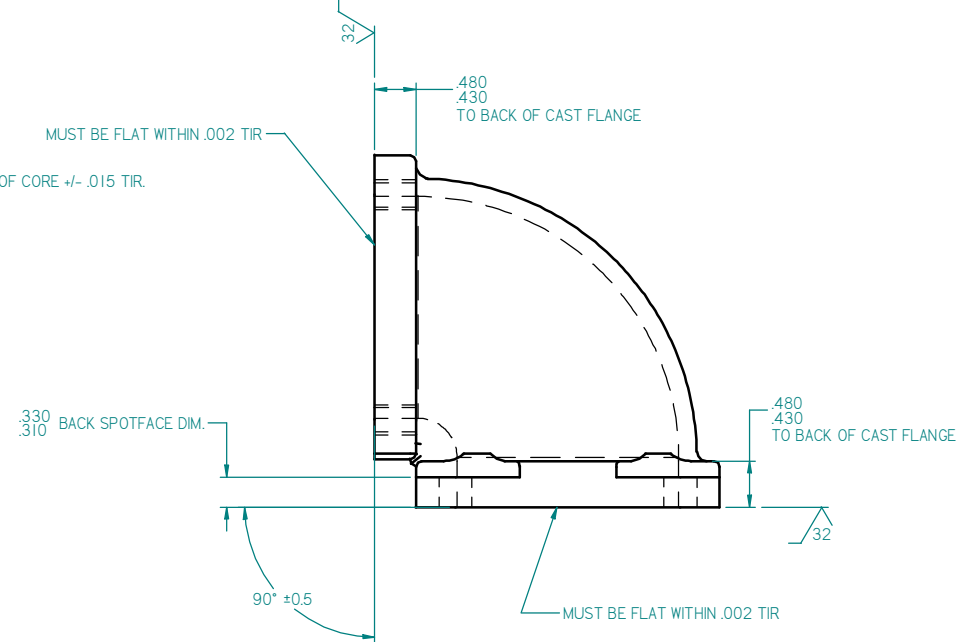
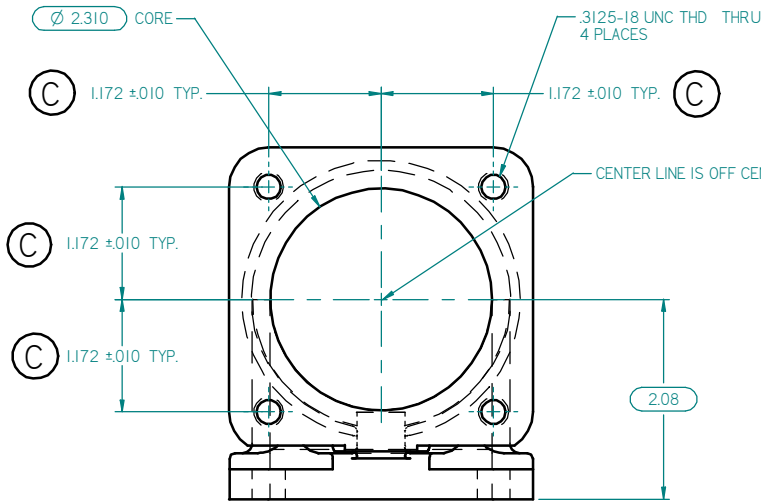
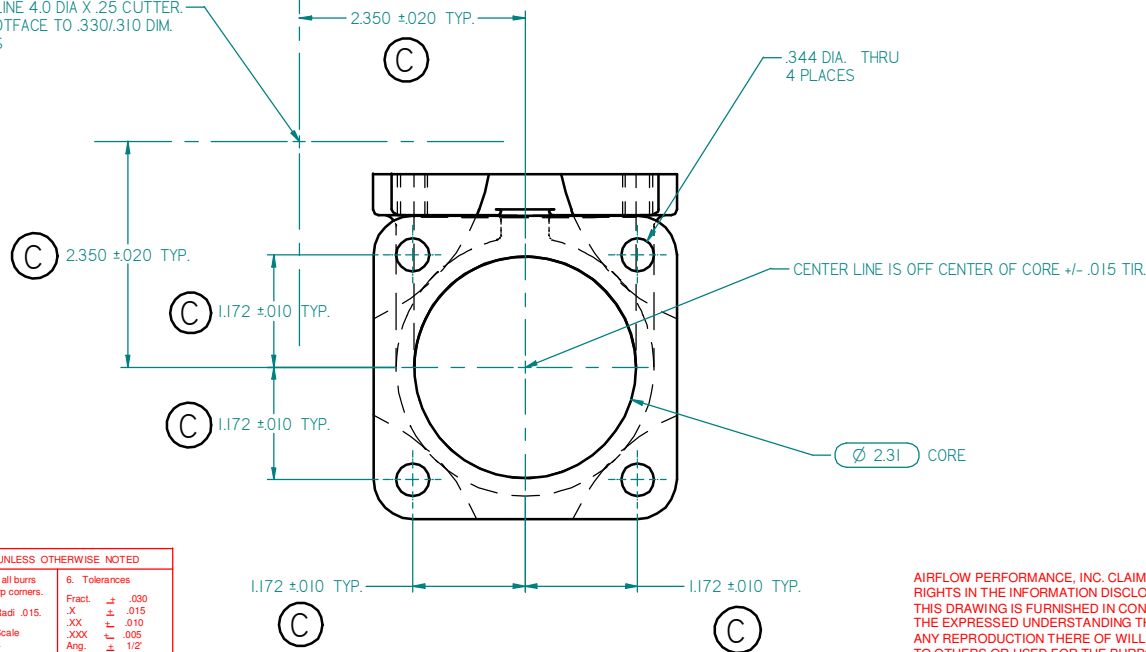


NOTES:
I. ANODIZE PER MIL-A-8625 TYPE II CLASS 2 BLACK OR AMS 2472 CLASS I BLACK.

REVISIONS				
ZONE	REV	DESCRIPTION	DATE	APPROVED
	A	RE-DRAW IN SOLID EDGE	4-17-17	DJR
	B	REVISE FLANGE THICKNESS	3-10-2025	DJR
	C	REVISE TOLERANCE 1.172 $\pm$.010 REVISE TOLERANCE 2.350 $\pm$.020	7-17-2025	DJR



CENTER LINE 4.0 DIA X .25 CUTTER.
BACK SPOTFACE TO .330/.310 DIM.
4 PLACES



UNLESS OTHERWISE NOTED	
1. Remove all burrs and sharp corners.	6. Tolerances
2. Corner Radii .015.	Fract. $\pm$.030
3. Do Not Scale Drawing.	X $\pm$.015
4. All Dimensions are in inches.	.XX $\pm$.010
5. Machine fin. 125/	.XXX $\pm$.005
	Ang. $\pm$ 1/2°
	All Dia's to be concentric to each other within .010 T.I.R.

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PROTECTIVE COAT: SEE NOTE I		FM-100 INTAKE ELBOW		
HEAT TREAT:		AIRFLOW PERFORMANCE, INC.		
MATERIAL: 3090138 FM-100 ELBOW CASTING	SIZE C	FSCM NO.	DWG NO. 3010027	REV C
DATE: 2-10-90	SCALE 1/1	DRAWN BY: DJR	APPROVED BY:	